

How to make Soy Pillar Candles

Equipment Included:

- Soy Pillar Wax
- Candle fragrance oil
- Wick holders
- Candle wax Pouring Pot
- Pillar Mould
- Pastille Colour
- CDN 4 300mm
- Measuring cup

Equipment Not Included:

- Digital scales
- Peg
- Scissors
- Heat-resistant stirring spoon/spatula
- Isopropyl Alcohol
- Large Cooking Pot

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Directions:

1. Line your work area with newspaper before beginning process.
2. Thread the wick through the hole in the base of the **pillar mould**, leaving an excess of at least 1cm to fold under and secure (**fig.1**)
3. Place a **wick holder** on the top of your candle mould, threading the wick through to keep your wick centred. Fold wick over the wick holder and **peg** in place (**fig. 2**)
4. Measure 120gm approx. of pillar **wax** and place in candle wax **pouring pot**.
5. Place a cooking pot with 5cm of water on the stove on medium heat.
6. Put wax into the candle wax **pouring pot** and place pouring pot inside the cooking pot (**fig. 3**)
7. Place **thermometer** in the pouring pot. Take pouring pot off the heat once the wax is melted and the temperature has reached 80-85°C.
8. Add colour and additives to melted wax and stir until combined.
9. Allow wax to cool to between 70-55°C for adding recommended fragrance. No more than 3% fragrance by weight.
10. Pour **wax** into moulds between 65-75°C slowly to avoid air bubbles.
11. Let your **Pillar Candle** cool for at least four hours before removing wick holder.
12. Twist bottom of mould and tap gently to remove the candle. (Avoid drafts and rapid temperature drops while the candle is cooling. If the candle cools too quickly it can cause cracking, frosting and an uneven surface.)
13. Trim **wick** to 5mm.
14. Clean your mould with soap and hot water after each use. Wipe it with Isopropyl Alcohol and store your mould completely dry.

**** Please note that these instructions are generic. Pillar Candle kits may not include all the items listed above. Be accurate with the measurements of fragrances, colouring, and temperatures.**

Fig. 1



Fig. 2



Fig. 3

